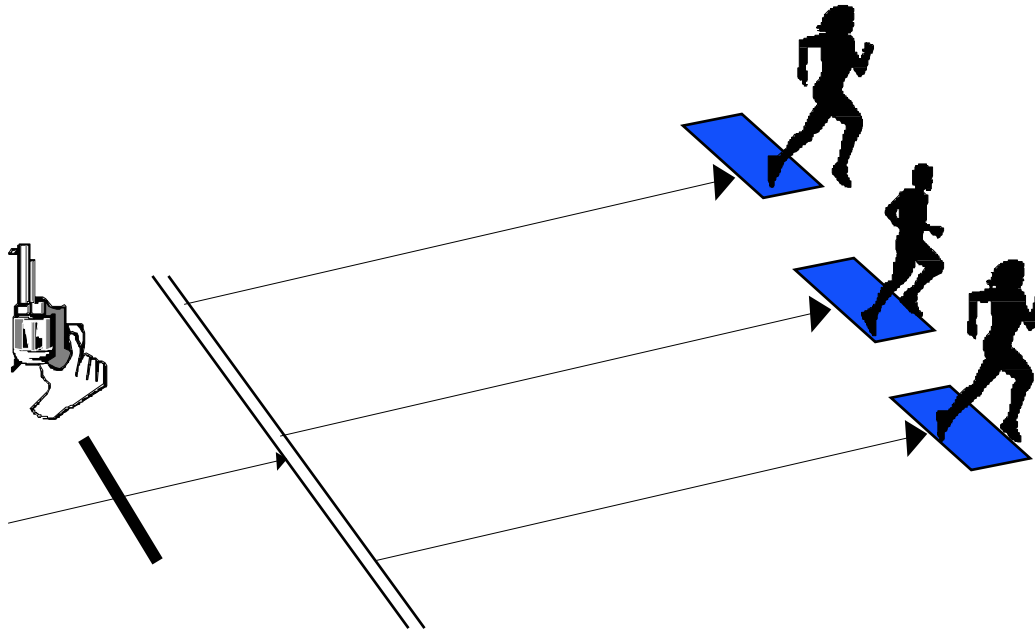


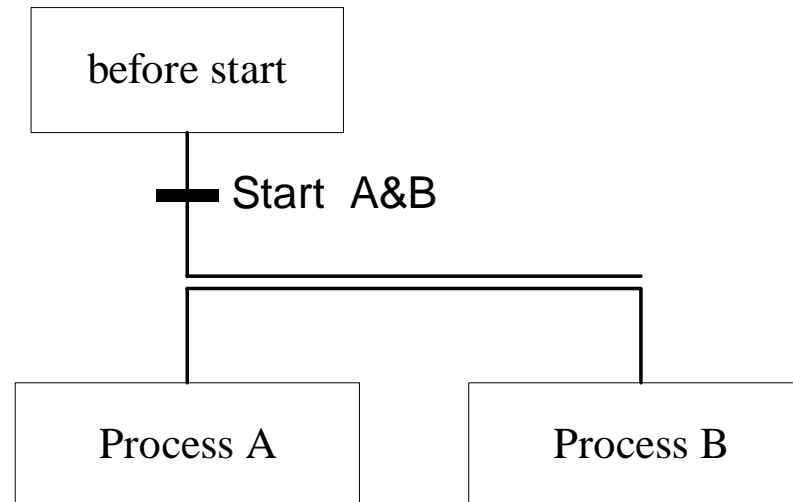
SFC elements

Start of concurrent processes:



SFC elements

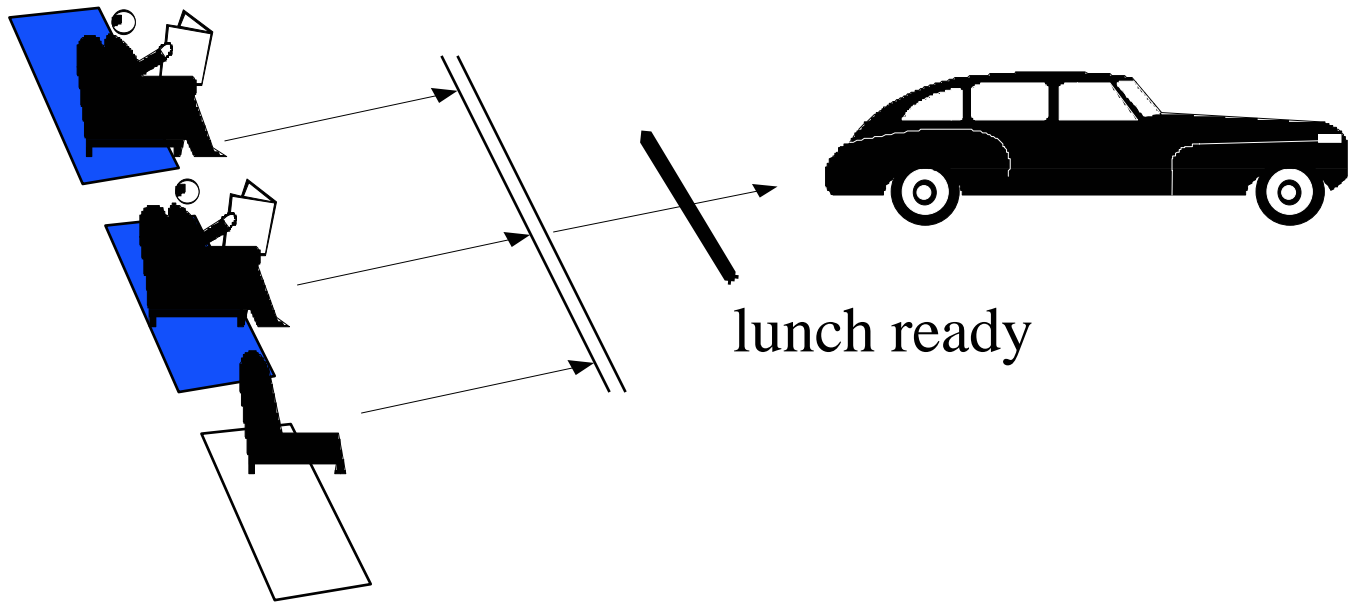
Start of concurrent processes:



Process A and B are concurrent!

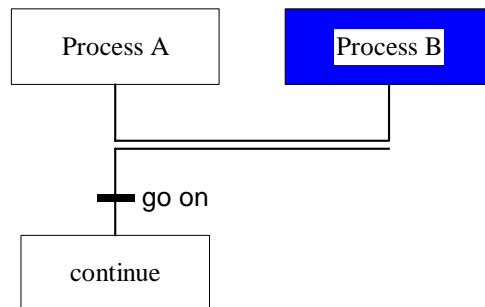
Elemente eines Ablaufdiagramms

Synchronisation of concurrent processes:



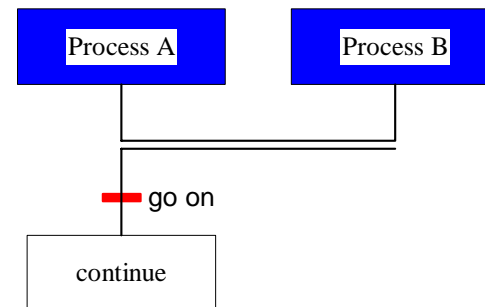
Switching Roules:

,go on' is disabled

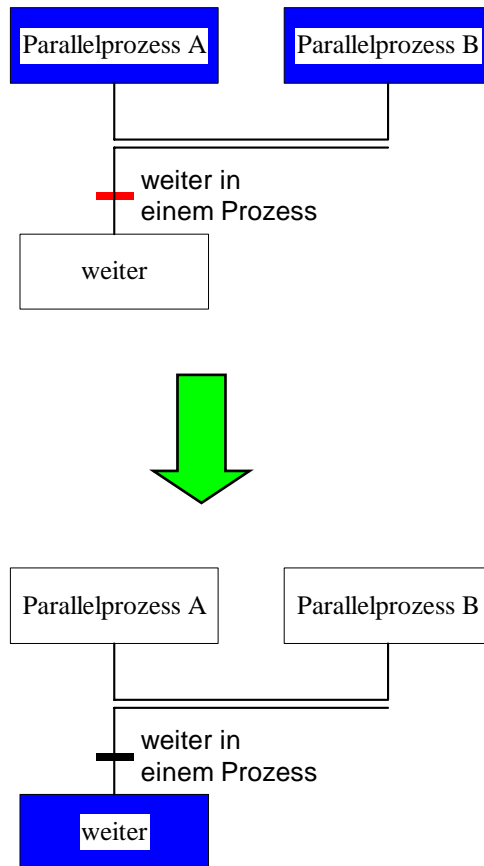


Transition ,go on' cannot fire

,go on' is enabled



Transition ,go on' can fire, as soon as ,go on' == true



Schaltet